

TECHNICAL INFORMATION

TRUXES ADHESIVES

PRODUCT: **PF-3165**

DESCRIPTION: **HOT MELT ADHESIVE**

Applications:

Latest generation of our **P**(leating **F**(oaming) series of hot melts. Designed for foam applications in filter pleating, product assembly and gasketing/potting. Very flexible with strong adhesion even with high reduction ratios. FDA Food Grade components only.

Properties:

Physical Form	Rows of Small Brickettes
Solids	100%
Color	White
Pressure Sensitivity	Slight
Odor	Practically odorless
Set Time	Medium to Long
Viscosity	Approx. 17,000 cps @ 300°F(149°C)
	Approx. 7,000 cps @ 350°F(177°C)
Specific Gravity	.99
Softening Point	Approx. 240°F (116°C)
Typical Operating Temperature	300°F(149°C) to 350°F(177°C)
Maximum Operating Temperature	390°F(200°C)
FDA Status	21CFR175.105 Adhesives
Shelf Life	Indefinite if kept dry and clean

Handling and Storage:

Use of general ventilation recommended. Keep container closed after opening to avoid contamination. There are no health hazards in solid form; however once melted, adhesive can cause severe burns. If molten material comes in contact with skin, flush area with cool water and obtain medical attention. For additional information or the Material Safety Data Sheet call tollfree 888/554-8448.

To the best of our knowledge the above information is accurate, but it should not be construed as a warranty. All implied warranties are expressly disclaimed. It is the purchaser's responsibility to determine this accuracy, and the suitability, if any, of our products in their applications.

Truxes Company
16 Stone Hill Road ■ Oswego, IL ■ 60543 ■ USA

Tel: 630/554-8448
Fax: 630/554-8453

SPECIALTY ADHESIVE MANUFACTURING SINCE 1976